

Work Order ID 63459

Tuesday, November 02, 2010 12:39:20 PM



Page 1

Item ID: D350-567-017

Accept



Setup Start



Revision ID:

Item Name: Floor Window Installation, Small

Stop



Start Date: 11/2/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 11/9/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan: MR

Date: 10-11-02

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-567	Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels & DT8439 TEMPLATE per PPP D350-567-017 CHG002

8/10/10/05

HJ for BG 10-11-02

110

0.00



Packaging

Packaging

Memo

0.00

Packaging

Pick Packing Kit
ENSURE DT 8439 TEMPLATE IS INCLUDED

5

10/11/05 D.S.

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/10/05

Ⓢ

Work Order ID 63459

Tuesday, November 02, 2010 12:39:20 PM

Page 2

Item ID: D350-567-017

Accept

Setup Start

Revision ID:

Stop

Item Name: Floor Window Installation, Small

Start Date: 11/2/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 11/9/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-567-017

Location: 33PPP Rev: B

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/11/08

10/11/08
PS 10-11-08
U

Picklist Print

Tuesday, November 02, 2010 12:39:20 PM

Page 1

Work Order ID: 63459



Parent Item: D350-567-017



Parent Item Name: Floor Window Installation, Small

Start Date: 11/2/2010

Required Date: 11/9/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:a 08-10-07 as per revD DD verified by: IPP RevB: revise bom as per revD DD 10.01.13 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status																																																								
S D350-567-013 	CH/ger	Manufactured	No			110	Each	0.0000	1	1																																																											
Replacement Window, Small																																																																					
S D350-567-115 	CH/ger	Manufactured	No			100	Each	2.0000	1	1																																																											
Interior Floor Window																																																																					
<table border="0"> <tr> <td></td><td><u>Location</u></td><td></td><td></td><td></td><td></td><td><u>Loc Qty</u></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr> <td></td><td>FG023</td><td></td><td></td><td></td><td></td><td>2</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr> <td></td><td>60682</td><td></td><td></td><td></td><td></td><td>1</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr> <td></td><td>62551</td><td></td><td></td><td></td><td></td><td>1</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>															<u>Location</u>					<u>Loc Qty</u>									FG023					2									60682					1									62551					1							
	<u>Location</u>					<u>Loc Qty</u>																																																															
	FG023					2																																																															
	60682					1																																																															
	62551					1																																																															
DT8439 		Manufactured	No			110	Each	0.0000	1	1																																																											
template																																																																					

B63461 11/1/10
\$0 11/1/10
1
1

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET